PONAR wadowice

CHECK VALVE TYPE UZSB 10 PILOT OPERATED

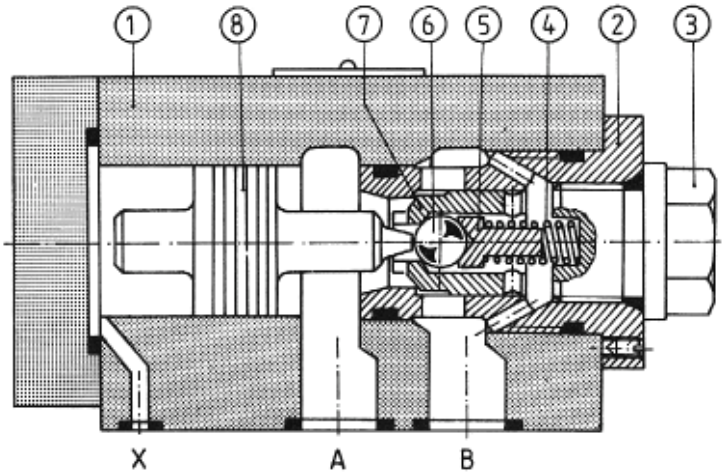
WK 470 400

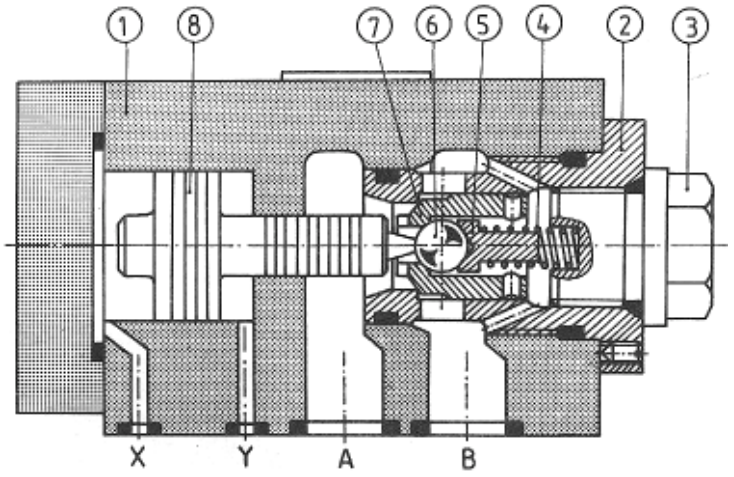
Size 10	up to 32 MPa	60 dm³/min

04.1999r.

Pilot operated check valves for subplate mounting are used in the hydraulic systems when free flow in one direction and automatic closure in the opposite direction are required. There is a possibility of opening in the direction of closure. The valves can be mounted in any desired position together with a subplate. Sealing is achieved by fitting O-rings, which are included with the valve.

DESCRIPTION OF FUNCTION





The sleeve 2 with the inserted plug 3 is fitted in the housing 1. The plug 3 is the seat for the spring 4. The spring via the dished disc 5 pushes the ball 6 to the internal edge of the poppet 7 and holds the poppet closed. When pressure difference in port A exceeds cracking pressure determined by the spring, the poppet moves along the cylindrical sleeve and connection from A to B is then open. When pressure is applied to port X oil can also flow through the valve from B to A. Pressure at port X affects the surface of the spool 8 which moves pushing the ball 6. It results in opening connection from A to B. Fluid can flow from B to A as long as pilot pressure affects port X.
Port Y is an optional external drain connection .

TECHNICAL DATA

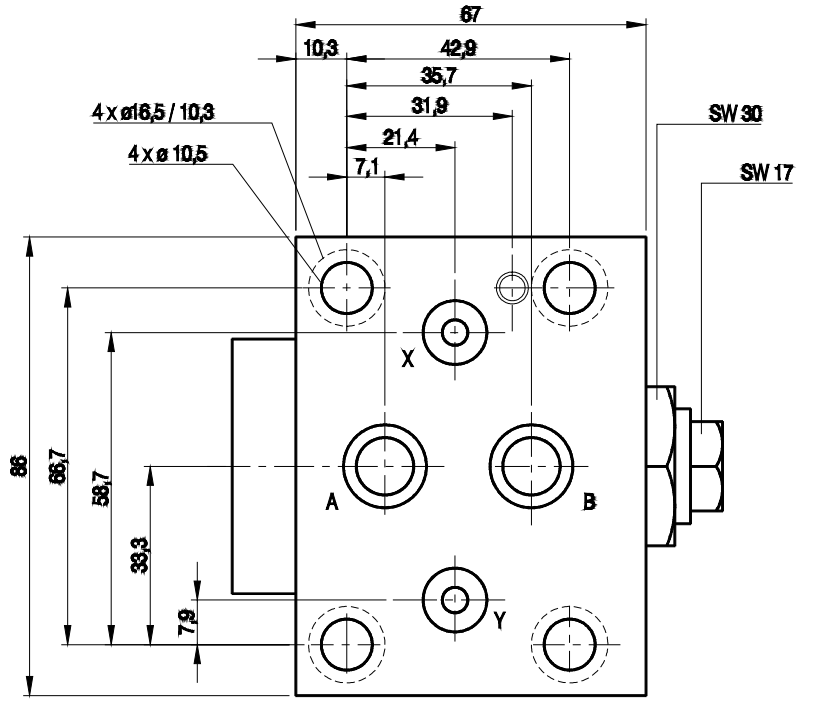
Hydraulic fluid	Mineral oil or phosphate ester
Nominal fluid viscosity	37 mm^2/s at the temperature of 328 K
Viscosity range	2.8 to 380 mm^2/s
Optimum working temperature (fluid in a tank)	313 - 328 K
Fluid temperature range	243 - 343 K
Required fluid filtration	16 μm
Recomended fluid filtration	10 μm
Maximum working pressure	32 MPa
Cracking pressure	0.05 MPa
Maximum control pressure	32 MPa
Weight	2.1 kg

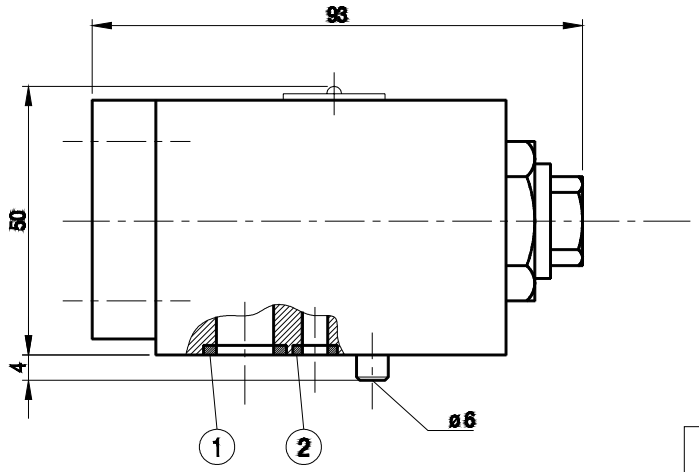
CONTROL AREAS

Valve version	F_1(cm²)	F_2(cm²)	F_3(cm²)	F_4(cm²)	C(MPa)
UZSB 10...X	1.13	0.30	3.13	---	0.056
UZSB 10...Z	1.13	0.30	3.13	0.50	0.056

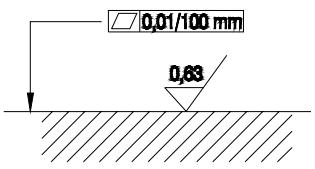
F_1 - surface area of the poppet 7
F_2 - surface area of the pilot ball 6
F_3 - surface area of the spool 8
F_4 - surface area of the rod of the spool 8 inverse to F_3
C - pressure affecting area F_3 required for exceeding the spring 4 force

OVERALL DIMENSIONS



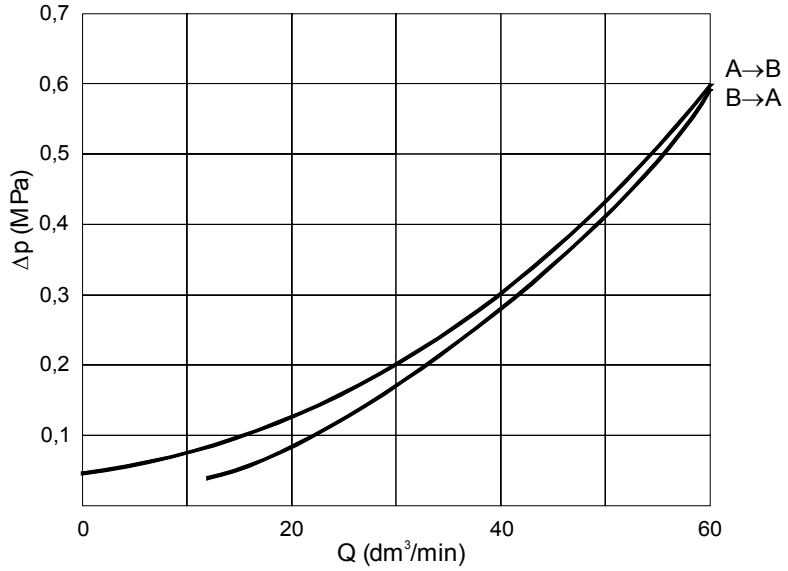


item 1 - O-ring 8.3 × 2.4 - 1 piece for version X
2 pieces for version Z
item 2 - O-ring 16 × 3 - 2 pieces



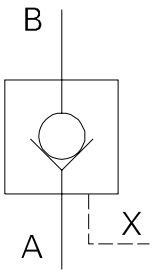
Admissible surface roughness and flatness deviation for a subplate face.

PERFORMANCE CURVES, measured at ν = 41 mm²/s and T = 323 K

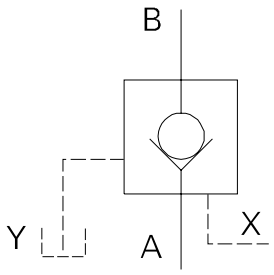


SCHEMES

Hydraulic scheme



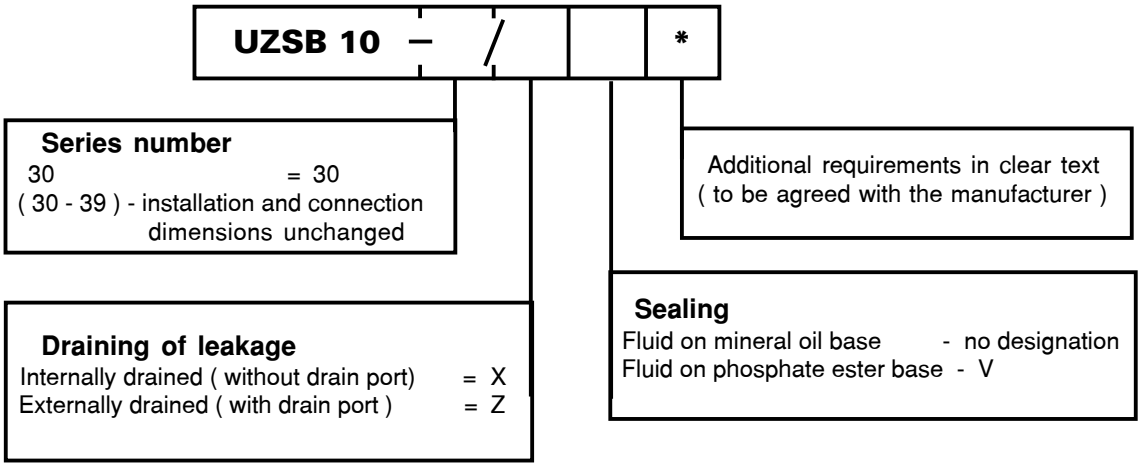
for version X



for version Z

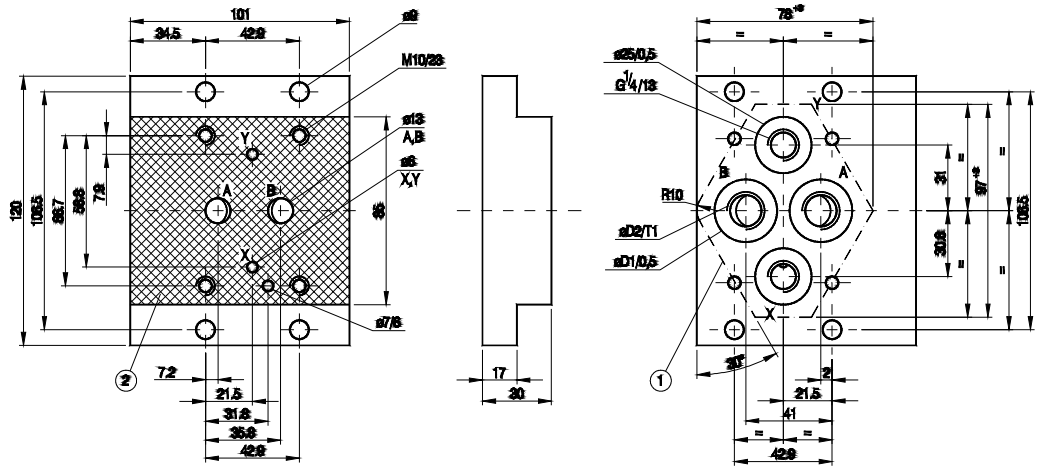
HOW TO ORDER

Orders coded in the way showed below should be forwarded to the manufacturer.



Coding example : UZSB 10 - 30/X

CONNECTION DIMENSIONS FOR SUBPLATE



item 1 - recess in subplate
item 2 - interface

Valve	Subplate	D1	D2	T1	Bolts mounting the valve to subplate	Torque [Nm]	Weight [kg]
Size 10	G 460/01	28	G 3/8	13	4 x M10 x 50 - 10.9 PN - 87/M-82302 (DIN 912)	73	1.7
	G 461/01	34	G 1/2	15			

Note : Fixing bolts have to be ordered separately

CONNECTION DIMENSIONS FOR SUBPLATE

item 1 - recess in subplate
item 2 - interface

Type	L1	L2	D1	D2	D3	D4	D5	T1	T2
G 23/01	7	35.5	G 1/4	25	25	G 1/4	11.5	12	12
G 41/01	7	40	G 1/4	25	28	G 3/8	15	12	12
G 24/01	2	44	G 1/4	25	34	G 1/2	15	12	14
G 23/02	7	35.5	M14 × 1.5	24	24	M14 × 1.5	11.5	15	15
G 41/02	7	40	M14 × 1.5	24	30	M18 × 1.5	15	15	15
G 24/02	2	44	M14 × 1.5	24	36	M22 × 1.5	15	15	17

Mounting the valve to the subplate by means of 4 bolts M10 ´ 50 - 10.9 PN - 74 / M - 82302 (DIN 912).
Tightening torque - 69 Nm. Subplate and mounting bolts must be ordered separately.

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