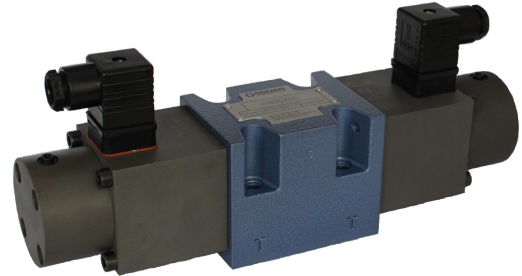


DATA SHEET - OPERATION MANUAL

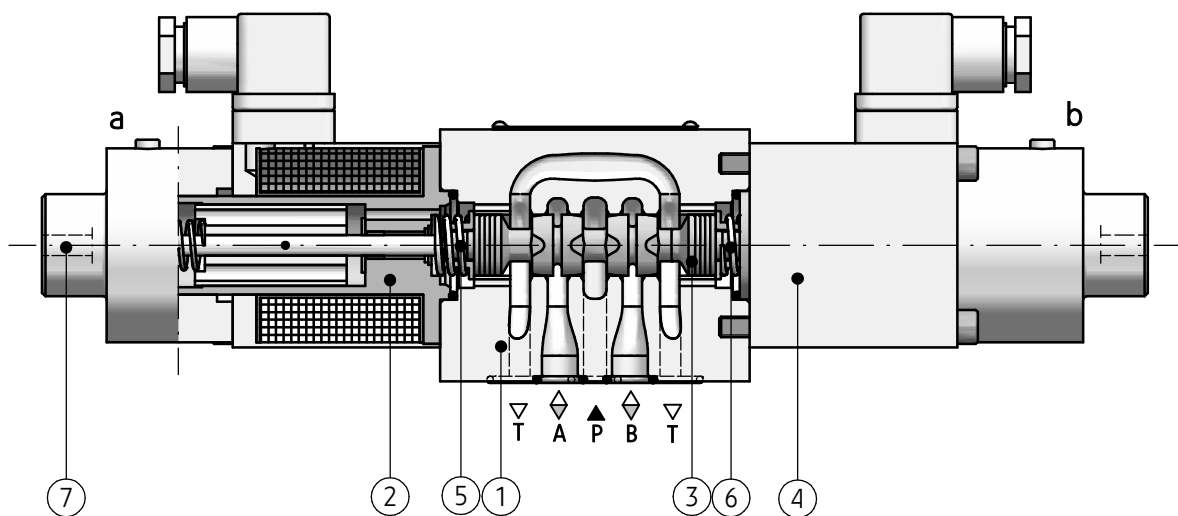
APPLICATION

Proportional directional valve type **USAB10...** is used to control the direction and speed of movement of a receiver. Flow rate of hydraulic oil directed to the receiver is adjusted by change of electric current supplying the solenoid coil.



DESCRIPTION OF OPERATION

USAB10 - 3X/E - 32



The main elements of the proportional directional valve type **USAB6...** are: the valve body (1), proportional solenoids (2) and (4) the spool (3) and springs (5) and (6). Solenoids (2), (4) move the spool (3) from the neutral position, proportionally to the supplied current. It makes it possible to control both the direction and the flow rate of oil in the system, which allows for changing the direction and speed of the receiver motion. Return of the spool (3) to the neutral (de-energized) position is provided by the centering springs (5) and (6). The shape of the spool (control edge spacing) affects the configuration of

connections between the ports: **P, A, B, T** as shown on the hydraulic diagrams page 5, and different shapes and flow cross-sections influence the nominal performance of the directional valve and the nature of flow change (linear or progressive). A list of electronic controllers that can be used for controlling the proportional solenoids (2) and (4) is shown in the table on page 2. Solenoids (2) and (4) can be equipped with manual override buttons (7) - version **USAB10...N...** allowing for manual override of the directional valve in the event of power failure.

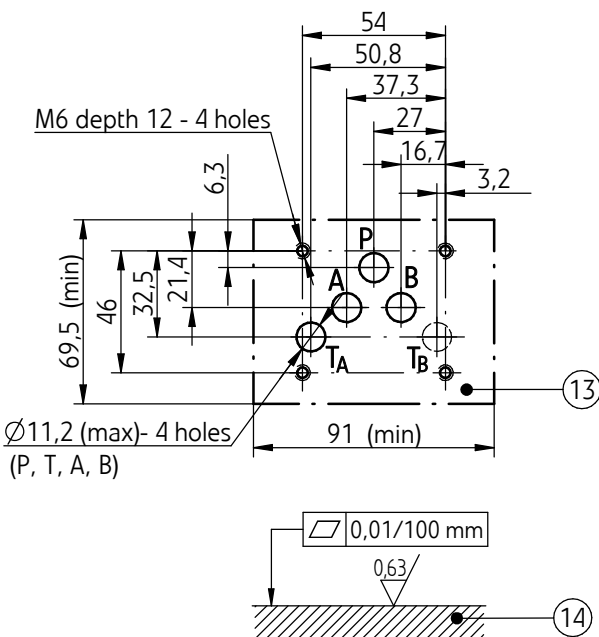
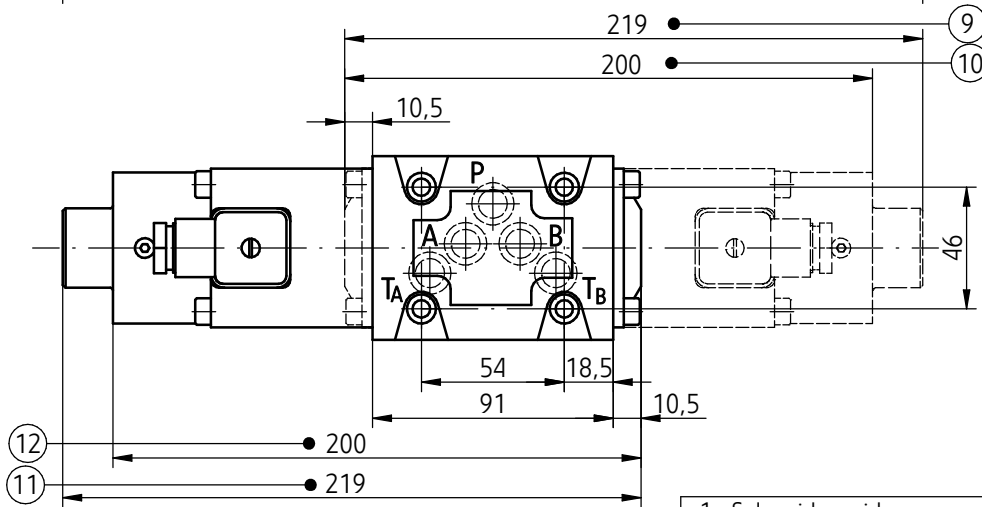
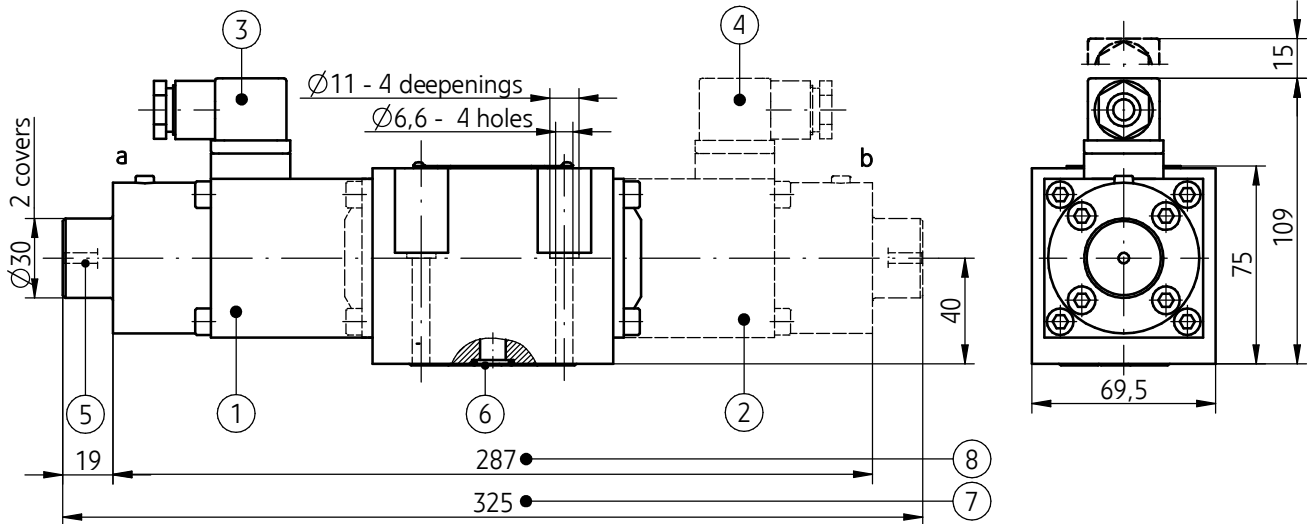
TECHNICAL DATA

Hydraulic fluid	mineral oil	
Required fluid cleanliness class	ISO 4406 class 20/18/15	
Nominal fluid viscosity	37 mm ² /s at temperature 55°C	
Viscosity range	2,8 do 380 mm ² /s	
Fluid temperature range (in a tank)	recommended	40°C up to 55°C
	max	-20°C up to +70°C
Ambient temperature range	- 20°C up to +50°C	
Max operating pressure	ports P, A, B	31,5 MPa
	port T	16 MPa
Hysteresis	<6%	
Repetition accuracy	<3%	
Operating position	optional	
Weight	with 1 solenoid - 5,2 kg	
	with 2 solenoids - 7,2 kg	
Nominal solenoid power	22,5 W	
Resistance of cold solenoid coil (20 °C)	10 Ω	
Resistance of max hot solenoid coil	14 Ω	
Electronic regulators	32 RE 20	according to Data Sheet WK 495 773
	30 RE 20 D	according to Data Sheet WK 420 830
	MAP - SR - AR	according to Data Sheet on the Ponar Wadowice website - electronic joystick • supply voltage 24V • limit I _{max} up to 1,5 A

INSTALLATION AND OPERATION REQUIREMENTS

- | | |
|---|--|
| <ol style="list-style-type: none"> 1. Only fully functional and operational valve, properly connected to electrical installation must be used. Connecting or disconnecting the valve to an electrical installation must only be carried out by qualified personnel. 2. Solenoid plug shall precisely adhere to socket and shall be secured with thread bolt screwed in securely in a place. It is forbidden to operate the valve if the tightness and suitable clamp of cable in the plug gland are not ensured. 3. During the period of operation must be kept fluid viscosity acc. to requirements defined in this Data Sheet - Operation Manual 4. In order to ensure failure free and safe operation the following must be checked: | <ul style="list-style-type: none"> • condition of the electrical connection • proper working of the valve • cleanliness of the hydraulic fluid <ol style="list-style-type: none"> 5. Due to heating of valve housing to high temp., the valve shall be placed in such way to eliminate the risk of accidental contact with the valve during operation or to apply suitable covers acc. to PN-EN ISO 13732-1 and PN-EN ISO 4413. 6. In order to ensure tightness of the valve block, one should take care of dimension of sealing rings and valve operation parameters given in this Data Sheet - Operation Manual 7. A person that operates the valve must be thoroughly familiar with this Data Sheet - Operation Manual. |
|---|--|

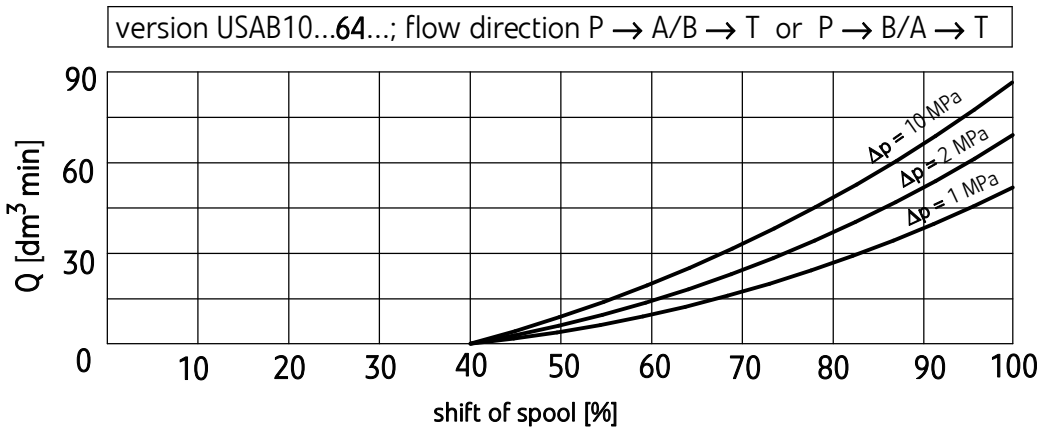
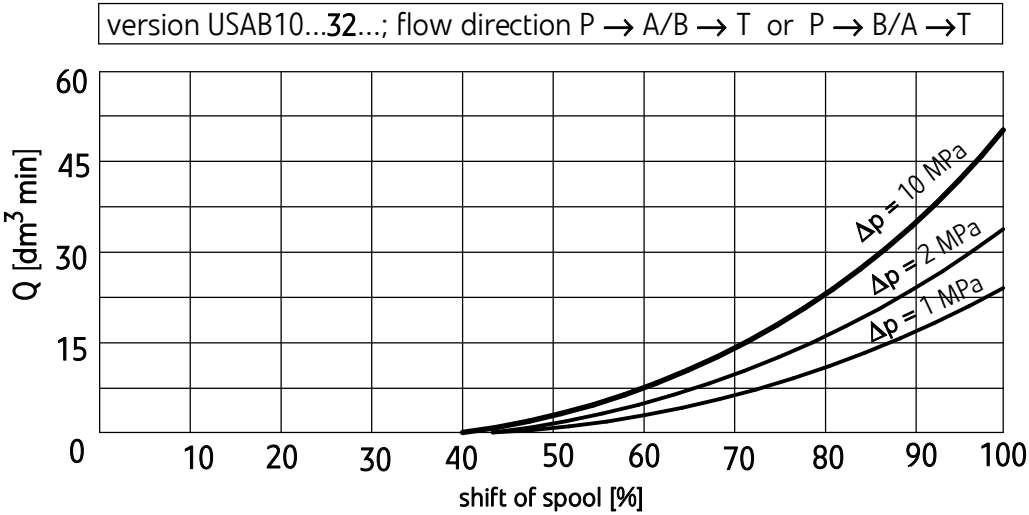
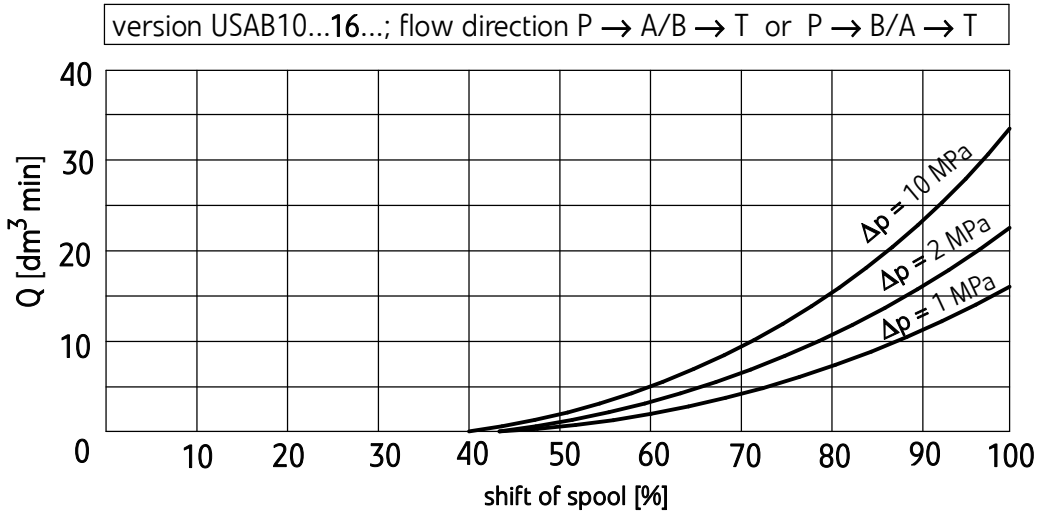
OVERALL AND CONNECTION DIMENSIONS



- 1 - Solenoid on side **a**
- 2 - Solenoid on side **b**
- 3 - Plug-in-connector on side **a** - type ISO 4400 (DIN 43650 - A)
- 4 - Plug-in-connector on side **b** - type ISO 4400 (DIN 43650 - A)
- 5 - Manual override
- 6 - Sealing o-ring 9,2 x 1,8 - 5 pcs/set (P, T_A, T_B, A, B)
- 7 - Overall dimension of **3-position** valve with **2 solenoids** on side **a,b** - **with manual override** (spool diagrams: **E, E1, E2, E3, M, W, W1, W2, W3, V** - acc. to page 5)
- 8 - Overall valve dimension as item 7 - **without manual override**
- 9 - Overall dimension of **2-position** valve with **1 solenoid** on side **a** - **with manual override** (spool diagrams: **EA, MA, WA, VA** - according to page 5)
- 10 - Overall valve dimension as item 9 - **without manual override**
- 11 - Overall dimension of **2-position** valve with **1 solenoid** on side **b** - **with manual override** (spool diagrams: **EB, MB, WB, VB** - according to page 5)
- 12 - Overall valve dimension as item 11 - **without manual override**
- 13 - Porting pattern for proportional directional valve - configuration of connection holes in accordance with the standard ISO 4401 - designation ISO 4401-05-04-0-94 (nominal size CETOP 05) fixing screws M6 x 50 -10.9 in accordance with PN-EN ISO 4762 - 4 pcs/set; tightening torque Md = 15 Nm
- 14 - Requirements of surface state of the subplate

PERFORMANCE CURVES

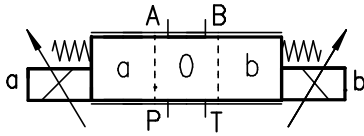
measured at viscosity $\nu = 41 \text{ mm}^2/\text{s}$ and temperature $t = 50^\circ\text{C}$)



DIAGRAMS

diagrams of 3-position valves

versions USAB10...



NOTES:

Flow rates for spools E1, W1:

$P \rightarrow A: Q \text{ max}$ $B \rightarrow T: 0,5Q \text{ max}$
 $P \rightarrow B: 0,5Q \text{ max}$ $A \rightarrow T: Q \text{ max}$

Flow rates for spools E2, W2:

$P \rightarrow A: 0,5Q \text{ max}$ $B \rightarrow T: Q \text{ max}$
 $P \rightarrow B: Q \text{ max}$ $A \rightarrow T: 0,5Q \text{ max}$

Flow rates for spools E3, W3:

$P \rightarrow A: Q \text{ max}$ $B \rightarrow T: \text{close}$
 $P \rightarrow B: Q \text{ max}$ $A \rightarrow T: Q \text{ max}$

Flow sections $P \rightarrow A$ and $P \rightarrow B$ in central position for spool M - 3% nominal flow

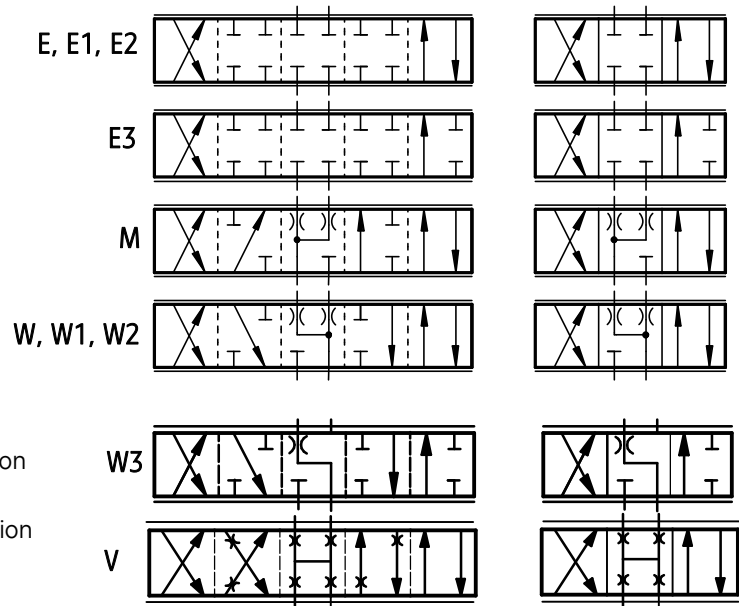
Flow sections $A \rightarrow T$ and $B \rightarrow T$ in central position for spool W - 3% nominal flow

Flow sections $A \rightarrow T$; $B \rightarrow T$; $P \rightarrow A$ and $P \rightarrow B$ in central position for spool V - 3% nominal flow

spool diagrams

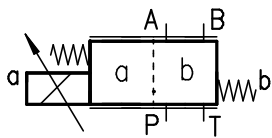
working and indirect positions

working positions

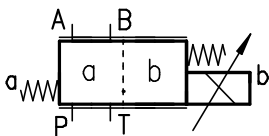


diagrams of 2-position valves

versions USAB10...A...



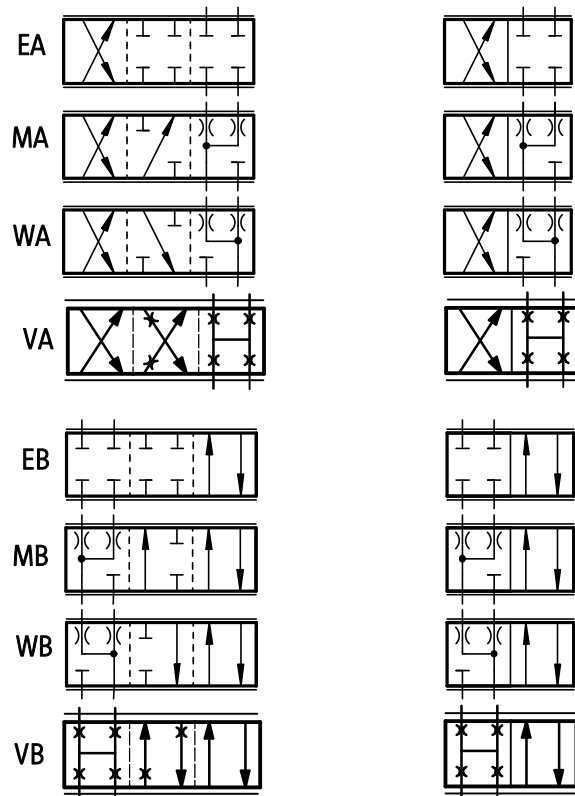
versions USAB10...B...



spool diagrams

working and idirect positions

working positions



HOW TO ORDER

USAB	10	-	/					*
-------------	-----------	---	---	--	--	--	--	---

Nominal size (NS) NS10	= 10
Series number (30-39) - installation and connection dimensions unchanged	= 3X
Spool symbol spool diagrams	- according to page 5
Nominal flow at $\Delta p = 1\text{MPa}$ 16 dm³/min 32 dm³/min 64 dm³/min	= 16 = 32 = 64
Manual override solenoids without manual override solenoids with manual override	= no designation = N
Sealing NBR (for fluids on mineral oil base) FKM (for fluids on phosphate ester base)	= no designation = V
Further requirements in clear text (to be agreed with the manufacturer)	

NOTES:

Proportional valve should be ordered according to above coding.

The symbols in bold are the preferred versions available in short delivery time.

Coding example: USAB10 - 3X /E - 16

SUBPLATES AND FIXING SCREWS

Subplates must be ordered according to Data Sheet

WK 496 520. Subplate symbols:

G 66/01 - threaded connections G 3/8

G 67/01 - threaded connections **G 1/2**

G 89/01 - threaded connections G 1/4

G 67/02 - threaded connections M22 x 1,5

Subplates and fixing screws **M6 x 50 - 10,9** in accordance with PN-EN ISO 4762 - 4 pcs/set must be ordered separately.

Tightening torque **Md = 15 Nm**

The subplate symbol in bold is the preferred version available in short delivery time.

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